

RICHMOND

MERIT 80'S REG. F.T.B. EXPORT -740(PC)
MERIT 80'S REG. F.T.B. 10'S EXPORT -749(PC)

Effective Date: September 17, 1980

FILTER SPECIFICATION FOR: MERIT 80'S REGULAR F.T.B. -EXPORT
MERIT 80'S REGULAR F.T.B. -10'S EXPORT

For a 25.0mm Circumference Cigarette:

COPY

Filter Rod - 6 Up, 114mm Length

Plug Maker - MARK VI/MINIATURE or KDF-2/AF-1

Tow - 2.5/55,000 #10; P.M. Material Code 05-290-B(CEL)

Plasticizer - Pz. C-111-X @ 9% of Dry Weight; P.M. Material Code 05-832-A
8.19 gms/100 114mm Rods

MARK VI Plug Wrap - Schweitzer 17-M1; 27.5mm x 5000m; P.M. Material Code 06-153-A

KDF-2 Plug Wrap - Schweitzer 17-M1; 26.5mm x 4000m; P.M. Material Code 06-203-A
USE UP AND REPLACE WITH Sch. 17-M1; 26.5mm x 5000m;
P.M. Material Code 06-204-A

Glue Lines - Two

Type - Polymer 255-11X; P.M. Material Code 60-200-A -OR Q.A. APPROVED EQUAL
Fuller 3913-P (S/S); P.M. Material Code 60-816-A

MARK VI/MINIATURE or KDF-2 Lap Adhesive - NATIONAL 70-1686; P.M. Material
Code 60-994-A -OR Q.A. APPROVED EQUAL

Circumference - 24.45mm P.M. Air Guage; 24.70mm Laser Mike

Resistance to Draw - 114mm Rod - 25.00 inches of water (TOTAL ENCAP)
114mm Rod - 23.70 inches of water (10mm Exposed)
19mm Plug - 4.20 inches of water -Undiluted

Dry Weight - 90.98 gms/100 114mm Rods

Dry Weight (W/GL) - 91.48 gms/100 114mm Rods

Wet Weight (W/GL) 99.67 gms/100 114mm Rods

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Approved By: *Janco D. Myracle*
/dyd Operations Services

This supersedes specification dated Sept. 12, 1980. Reason for change:

1. Dry Weight adjustment.
2. Merit 80's Regular F.T.B. -10's(Export) added to specification.

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